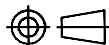


Note: Refer to technical manual for further details.

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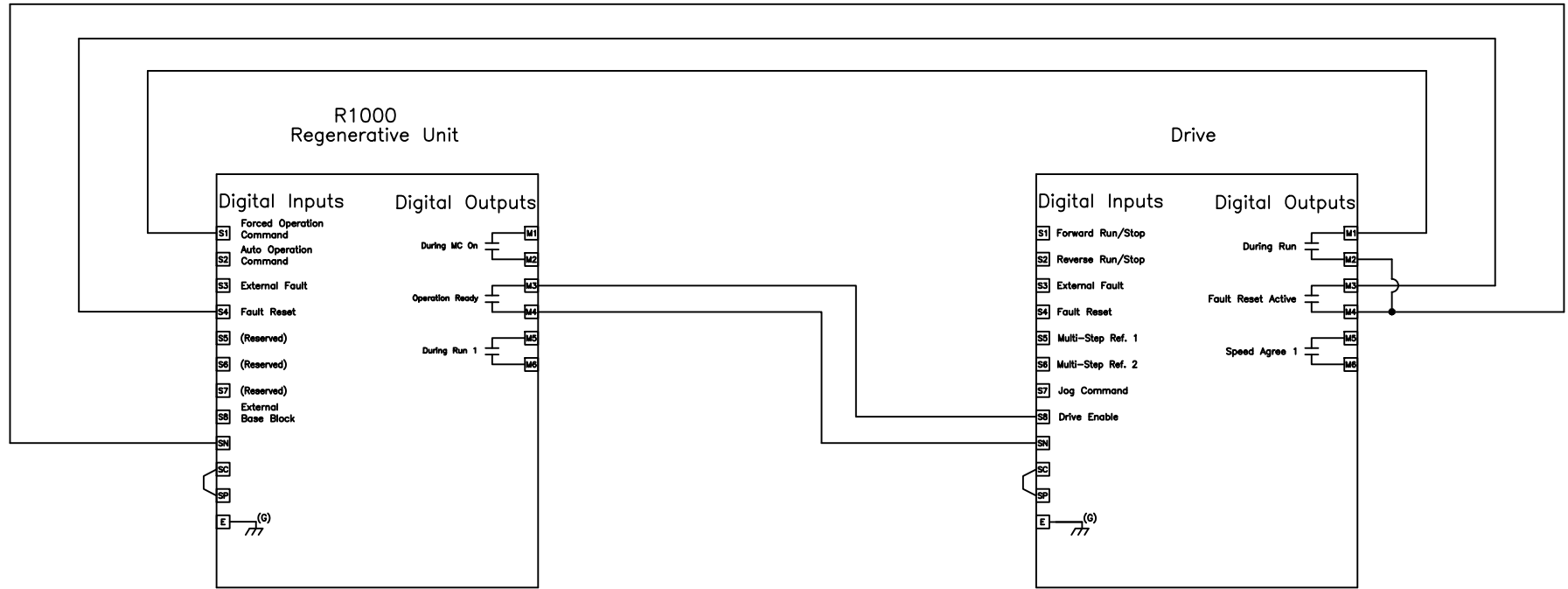
DRWN.	J. MATTAS	9-15-17
CHKD.	J. PIOTROWSKI	9-19-17
TECH.	-	-
APRV.	T. UCHINO	9-29-17

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Recommended Control Interface Wiring

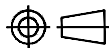


Notes:

1. The "Operation Ready" output signal from the R1000 is connected to the "Drive Enable" input on the drive. This prevents the drive from operating if the R1000 is faulted or in programming mode. Requires drive parameter setting.
2. Connecting the "During Run" output from the drive to the R1000 "Forced Operation Command" input assures that R1000 is commanded to run whenever the drive is running.
3. The "Fault Reset Active" output signal from the drive is connected to the R1000 "Fault Reset" input so all faults can be cleared from the drive. This is particularly useful when using serial communications to control drive. Requires drive parameter setting.
4. Microdrives have a different configuration of digital inputs and digital outputs but similar control interface wiring is used. Refer to the technical manual for details.

Note: Refer to technical manual for further details.

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